
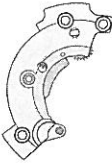
































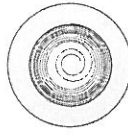
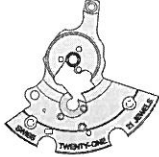




















Fournitures – Bestandteile – Material

Cal./Kal./Cal. L.599.2 - L.601.2

								5105 5121 5125 5445 5462 51141 52535			
100	105	110	121/4	125	144	166	180/1				
											5110
203	210	260	303/5	358	375	401	407	410	415	417	
											5166
420	425	435	443/1	445/2	450	453	462	511	516		
											5511 51497
705	710	721	728	730	771	1134	1141				
											51134
1143/1	1481	1482	1485	1488	1490	1514	2536/1				
											52536
2539	2543	2556	2566	2576	2595	3024	3025	9433			

LONGINES®



CUSTOMER SERVICE

Concerne:	Technical Modification		
Customer service document N°:	TM_11_V1	Date jumper cal. L601.2	
Calibre:	L601.2	Marketing ref.:	L2.676.4.XX.X

The reason for the technical improvement:

We have over time experienced that a few calibres L601.2 fail in the change of date.

This problem was caused by a too high tension of the unit-indicator-jumper CDNP ref. L29916494.

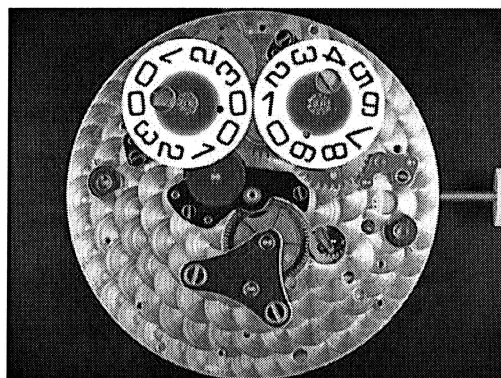
Please find herewith instructions on how to solve this problem.

Important:

The below described adjustment should only be made by watchmakers who have followed the specific technical training on this movement. All others are requested, to send the defective watches back to the Longines headquarters repair workshop.



example L2.676.4.XX.X



movement cal. L601.2

Procedure for improvement:

The problem can be solved with the following adjustments:

1. Reduce the tension of the unit-indicator-jumper CDNP ref. L29916494. (See picture A).

You can do this, by bending the spring slightly backward (See picture B).

There is a special tool for this adjustment. KEY FOR ADJUSTMENT CAL. L600 & L601 CDNP ref. L870122834 (see picture C).

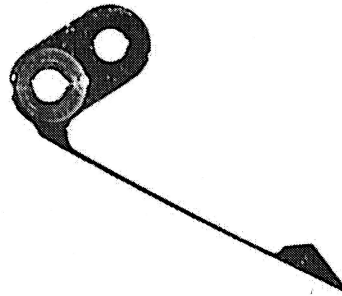
Most of the CS centres are already equipped with this tool.

The picture D shows how the spring should be adjusted in the relaxed position.

Relaxed position => date-indicator-pinion is not engaged.

The spring should just give a very slight tension to the pinion, but consider that there should not be any play between the jumper and the pinion of the unit-indicator-pinion.

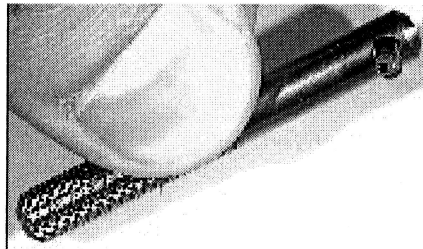
picture A



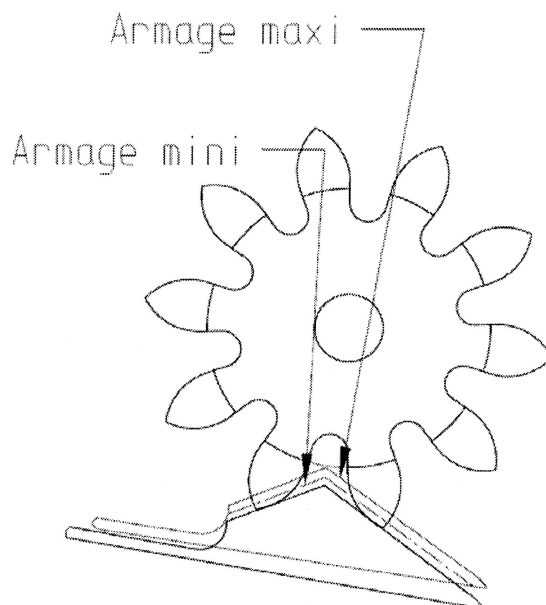
picture B



picture C



picture D



2.
Adjust the date-setting-pinion.
(see picture E)

There is a special tool for this adjustment.
KEY FOR ADJUSTMENT CAL. L601
CDNP ref. L870122835
(see picture F)

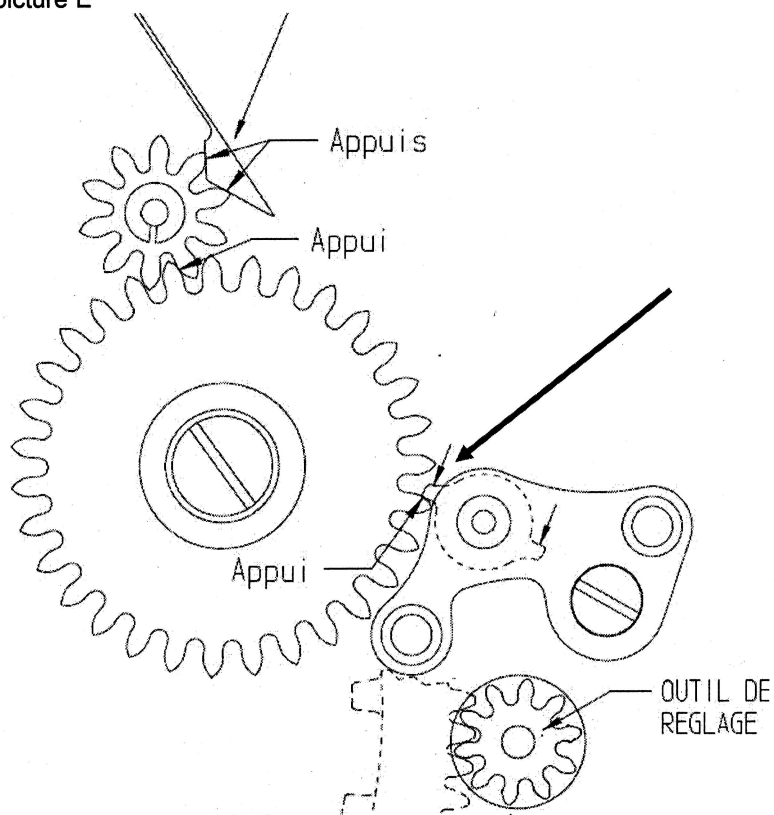
Most of the CS centres are already
equipped with this tool.

Conclusion:

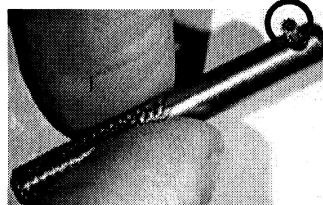
Test the watches which you have
adjusted (repaired) for at least 7 days
before giving it back to the customer.
Contact the Longines technical adviser
for any additional information.

We thank you for your cooperation.
Kind regards.

picture E



Picture F



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